INTERNATIO L SEARCH REPORT

PCT/NL 03/00926 A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B29D30/42 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) TPC 7 B29D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Cilation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. χ EP 1 095 761 A (BRIDGESTONE CORP) 1,2,7-9,2 May 2001 (2001-05-02) cited in the application 23,26 the whole document EP 0 904 959 A (YOKOHAMA RUBBER) Α 1,23,26 31 March 1999 (1999-03-31) the whole document US 5 571 354 A (MIYAMOTO YOSHINORI) 5 November 1996 (1996-11-05) the whole document Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: 'T' later document published after the international liting date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention A document defining the general state of the art which is not considered to be of particular relevance earlier document but published on or after the international document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) 'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-'O' document reterring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 18 May 2004 01/06/2004 Name and mailing address of the ISA Authorized officer

Form PCT/ISA/210 (second sheet) (January 2004)

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European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2046, Tx. 31 651 epo nl,

Fregosi, A



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C.(Continu	ation) DOCUMENTS CONSIDERED TO BE RELEVANT  Citation of document, with indication, where appropriate, of the relevant passages	Relevant to elei- 11-		
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ternational application No. PCT/NL 03/00926

Box I Observations where co	ertain claims were found unsea	rchable (Continuatio	on of item 1 of first sheet)	
This International Search Report has	s not been established in respect of ce	ertain claims under Article	e 17(2)(a) for the following reas	sons:
1. Claims Nos.:				
because they relate to subject	ect matter not required to be searched	by this Authority, name	ly:	
2. Claims Nos.: because they relate to parts	of the International Application that d	to not comply with the pre	escribed requirements to such	
an extent that no meaningtu	International Search can be carried	out, specifically:		
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3. Claims Nos.:				٠.
because they are dependent	claims and are not drafted in accorda	ance with the second and	d third sentences of Rule 6.4(a	).
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Box II Observations where uni	ity of invention is lacking (Cont	inuation of item 2 of	first sheet)	
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This International Searching Authority	found multiple inventions in this interi	national application, as to	ollows:	
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IV.				
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## FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-30

Apparatus and method for producing a tyre breaker ply comprising a controlling device and a process step for adjustably moving the support surface of the ply transport device in accordance to the actual length of the the ply being measured during its manufacturing.

2. claims: 31-38

Apparatus for producing two braker plies comprising two cutting devices having their cutting lines parallel one to the other.

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